

DATA SHEET

AO815 Compact Product Suite hardware selector



The AO815 Analog Output Module has 8 unipolar analog output channels. The module performs self-diagnostic cyclically. Module diagnostics include:

- External Channel Error is reported (only reported on active channels) if the process power supply that supply voltage to output circuitry is too low, or the output current is less than the output set value and the output set value is greater than 1 mA (open circuit).
- Internal Channel Error is reported if the output circuit can not give the right current value.
- Module Error is reported in case of Output Transistor Error, Short Circuit, Checksum Error, Internal Power Supply Error or Watchdog error.

The module has HART pass-through functionality. Only point to point communication is supported. The output filter must be enabled on channels used for HART communication.

Features and benefits

- 8 channels of 4...20 mA
- 1 group of 8 channels isolated from ground
- Analog inputs are short circuit secured to ZP or +24 V
- HART pass-through communication

General info		
Article number	3BSE052605R1	
Туре	Analog Output	
Signal specification	420 mA	
Number of channels	8	
HART	Yes	
SOE	No	
Redundancy	No	
High integrity	No	
Intrinsic safety	No	
Mechanics	\$800	

Detailed data		
Resolution	12 bit	
Isolation	Groupwise isolated from ground	
Under/over range	-12.5% / +15%	
Output load	Max 750 Ω	
Error	Max. 0.1%	
Temperature drift	Max. 50 ppm/°C	
Input filter (rise time 0-90%)	23 ms (0-90%), max 4 mA / 12.5 ms	
Update cycle time	10 ms	
Current limiting	Short circuit proof current limited output	
Maximum field cable length	600 meters (656 yards)	
Rated insulation voltage	50 V	
Dielectric test voltage	500 V a.c.	
Power dissipation	3.5 W (typ.)	
Current consumption +5 V Modulebus	Max. 125 mA	
Current consumption +24 V Modulebus	0	
Current consumption +24 V external	Max. 165 mA	

Diagnostics		
Front LED's	F(ault), R(un), W(arning), O(SP)	
Supervision	Module Error: Output power low. Channel Error: Open circuit (for current >1 mA)	
Status indication of supervision	Module Error, Module Warning, Channel Error	

Environment and certification		
CE mark	Yes	
Electrical safety	EN 61010-1, UL 61010-1, EN 61010-2-201, UL 61010-2-201	
Hazardous Location	C1 Div 2 cULus, C1 Zone 2 cULus, ATEX Zone 2	
Marine certification	BV, DNV, LR	
Temperature, Operating	0 to +55 °C (+32 to +131 °F), approvals are issued for +5 to +55 °C	
Temperature, Storage	-40 to +70 °C (-40 to +158 °F)	
Pollution degree	Degree 2, IEC 60664-1	
Corrosion protection	ISA-S71.04: G3	
Relative humidity	5 to 95 %, non-condensing	
Max ambient temperature	55 °C (131 °F), for vertical mounting in compact MTU 40 °C (104 °F)	
Protection class	IP20 according to IEC 60529	
Mechanical operating conditions	IEC/EN 61131-2	
EMC	EN 61000-6-4, EN 61000-6-2	
Overvoltage categories	IEC/EN 60664-1, EN 50178	
Equipment class	Class I according to IEC 61140; (earth protected)	
RoHS compliance	DIRECTIVE/2011/65/EU (EN 50581:2012)	
WEEE compliance	DIRECTIVE/2012/19/EU	

Compatibility	
Use with MTU	TU810, TU812, TU814, TU830, TU833
Keying code	DB

Dimensions	
Width	45 mm (1.77")
Depth	102 mm (4.01"), 111 mm (4.37") including connector
Height	119 mm (4.7")
Weight	0.21 kg (0.46 lbs.)

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