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### **Product Description**

#### Features

Non-volatile flash memory for program storage

- Programming in Ladder Diagram and Instruction List
- Battery backup for program, data, and time of day clock
  - Super capacitor provides power to memory for 1 hour
    - Over 1 hour, backup battery protects memory contents up to 6 months.
  - Backup battery has shelf life of 5 years when not in use
- Run/Stop switch
- Floating point (real) data functions
- Embedded RS-232 and RS-485 communications
- Supports EZ Program Store device (IC200ACC003)
- 70mm height when mounted on DIN rail with power supply

#### Specifications

| Size                                                             | 2.63" (66.8mm) x 5.04" (128mm)                                                                              |  |
|------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------|--|
| I/O Discrete Points                                              | 2048 In, 2048 Out                                                                                           |  |
| Discrete Internal Bits                                           | 1024 points                                                                                                 |  |
| Discrete Temporary Bits                                          | 256 points                                                                                                  |  |
| Global Discrete Bits                                             | 1280 points                                                                                                 |  |
| Configurable Memory<br>(Program, Registers, I/O<br>Analog Words) | CPU001: 42KB maximum<br>CPU002: 42KB maximum                                                                |  |
| Boolean execution speed                                          | 1.8ms/K (typical)                                                                                           |  |
| Floating Point                                                   | Yes                                                                                                         |  |
| Override                                                         | Yes                                                                                                         |  |
| Built-in ports                                                   | RS-232, RS-485                                                                                              |  |
| Built-in communications                                          | SNP Slave, RTU Slave, Serial I/O                                                                            |  |
| Type of memory storage                                           | System flash, battery-backed RAM                                                                            |  |
| Battery-Backed Real-time<br>Clock                                | Yes                                                                                                         |  |
| Realtime clock accuracy (for timers or timer contacts)           | 100ppm (0.01%) or +/- 9sec/day                                                                              |  |
| Time-of-day clock accuracy                                       | 23ppm (.0023%) or +/- 2sec/day<br>at 30C;<br>100 ppm ((0.01%) or +/- 9sec/day at<br>full temperature range. |  |

| Rev                    | Date            | Description/Features                                                                                                                                                                                                  |
|------------------------|-----------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| CPU001-NL              | Dec 2016        | EU RoHS compliant module per<br>directive2011/65/EU dated 8-June-2011.<br>No changes to features, performance or<br>compatibility. Firmware updated to<br>version 2.36 to support the configurable<br>memory of 42KB. |
| CPU001-MK<br>CPU002-JG | Feb 2012        | Label change. No changes to features,                                                                                                                                                                                 |
| CPU001-LK<br>CPU002-HG | Apr 2012        | performance or compatibility.                                                                                                                                                                                         |
| CPU001-KK<br>CPU002-GG | Mar 2010        | Changed manufacturing location. No<br>changes to features, performance or<br>compatibility.                                                                                                                           |
| CPU001-JK<br>CPU002-FG | Oct 2008        | Updated Power Supply OK signal circuit.                                                                                                                                                                               |
| CPU001-HK              | Sept 2006       | Hardware part change.                                                                                                                                                                                                 |
| CPU001-GK<br>CPU002-EG | Oct 2005        | Firmware version 2.35.<br>Corrections to PID function block, serial<br>communications, and EZ Program Store<br>device features.                                                                                       |
| CPU001-GJ<br>CPU002-EF | May 2005        | Hardware update for Winloader<br>compatibility.                                                                                                                                                                       |
| CPU001-FJ<br>CPU002-DF | June<br>2004    | Firmware version 2.34. Support for 32-bit<br>Modbus registers, updated PID function<br>block, higher serial communications<br>throughput. V0 plastic for module housing                                               |
| CPU001-EH<br>CPU002-CE | Jan 2004        | ATEX approval for Group 2, Category 3 applications.                                                                                                                                                                   |
| CPU001-DH<br>CPU002-BE | Mar 2003        | Firmware version 2.31<br>Support for Modbus <sup>®</sup> RTU Master                                                                                                                                                   |
| CPU001-DG<br>CPU002-BD | Not<br>Released | Firmware version 2.30                                                                                                                                                                                                 |
| CPU001-DF<br>CPU002-BC | Apr 2002        | Firmware version 2.20<br>Added new serial I/O baud rates                                                                                                                                                              |
| CPU001-DE<br>CPU002-BB | May 2001        | Hardware-only upgrade to enhance manufacturability.                                                                                                                                                                   |
| CPU001-CE<br>CPU002-AB | Apr 2001        | Firmware version 2.10<br>Support for configurable memory, EZ<br>Program Store Device, High-density<br>Analog I/O modules, and RTS delay<br>functionality for RTU and Serial I/O<br>communications.                    |
| CPU001-CD<br>CPU002-AA | Dec 1999        | Support for CPU002 and expansion I/O.                                                                                                                                                                                 |
| CPU001-BD              | Dec1999         | Firmware version 1.50. New Release<br>1.50 firmware loaded onto CPU001-BC<br>hardware.<br>Support for expansion I/O.                                                                                                  |
| CPU001-CC              | Sept 1999       | Hardware-only upgrade to support future functionality. No customer/user impact for changes made from –BC version.                                                                                                     |
| CPU001-BC              | July 1999       | Firmware version 1.20. Added support<br>for ALG240, 331, 620, and 630 intelligent<br>analog modules.                                                                                                                  |
| CPU001-BB              | Mar 1999        | Firmware version 1.10. Added function<br>blocks to scale input data.<br>Added Drum Sequencer function block.                                                                                                          |
| CPU001-BA              | N/A             | Updated hardware to support Intelligent I/O modules                                                                                                                                                                   |
| CPU001-AA              | Oct 1998        | Firmware version 1.00<br>Initial Product Release                                                                                                                                                                      |

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## Compatibility

| Compatibility,<br>for configuring<br>or using new<br>features: | Machine Edition Logic Developer version 2.11 or<br>later.<br>VersaPro software version 1.0 or later for<br>configuration, 1.5 or later to use new features.                     |                          |  |
|----------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------|--|
|                                                                | Control softwar                                                                                                                                                                 | e version 2.20 of later. |  |
| Expansion I/O<br>Compatibility:                                | All types of I/O and communications modules<br>can be used in expansion racks. Some analog<br>modules require specific module revisions in<br>expansion racks, as listed below: |                          |  |
|                                                                | Module Module Revision                                                                                                                                                          |                          |  |
|                                                                | *ALG320                                                                                                                                                                         | B or later               |  |
|                                                                | *ALG321 B or later                                                                                                                                                              |                          |  |
|                                                                | *ALG322 B or later                                                                                                                                                              |                          |  |
|                                                                | *ALG430                                                                                                                                                                         | C or later               |  |
|                                                                | *ALG431                                                                                                                                                                         | C or later               |  |
|                                                                | *ALG432 B or later                                                                                                                                                              |                          |  |

## Firmware Upgrades

Firmware version 2.36 replaces firmware version 2.10 through 2.35. The following CPUs can be upgraded to the new firmware version:

- CPU001 versions CC and later
- CPU002: all versions

The following CPUs cannot be upgraded. To use the new features of this release, new CPU hardware must be purchased:

• CPU001 versions AA, AB, BA, BB, BC, BD

If you need to determine the current firmware version of a CPU, see the steps below:

- With Machine Edition Logic Developer, go online to the CPU, then select Target > Online Commands > Show Status. The Device Information Software Revision shows the current firmware revision level.
- With a VersaPro or Control programmer, attach the CPU. Under the PLC menu (VersaPro) or the Comm menu (Control), select the Memory tab on the Status Information dialog.

A firmware upgrade is optional. Upgrading is recommended for applications that use PID function blocks or serial communications. An upgrade can be ordered from the factory (For CPU001:44A747796-G10. For CPU002: 44A751403-G06), or downloaded from

<u>www.ge-ip.com/support</u>. The firmware resides in FLASH memory, and is upgraded by serial download from a Windows PC via CPU port 1. Port 2 cannot be used for a firmware upgrade.

## **Operating Notes/Restrictions**

- When a serial port is configured for either Modbus RTU (slave or master) or Serial I/O, and a parity, framing or over-run error occurs while a serial message is being received, the next message received is ignored.
- 2. When a serial port is configured for Modbus RTU slave, an SNP master device (for example, a serial programmer or HMI/SCADA device that uses the SNP protocol) may attach to the port. If the SNP device is disconnected and then an RTU query is sent to the port before 10 seconds have elapsed, the port is unable to receive any serial messages. To recover, power to the CPU must be turned off and then on.
- 3. When a serial port is configured for Serial I/O, and a new hardware configuration is stored that changes the port protocol to SNP, the port may not respond to SNP Attach messages until the CPU is powered off and then on.
- In series 90-30 CPUs, the Shift Register Bit (SHIFR\_BIT) instruction may be used to rotate a bit sequence around a range of

discrete references by specifying the same reference for the output, Q, and the start reference, ST.

However, in VersaMax CPUs, separate references must be used for ST and Q, and additional logic must be used to copy the output bit from the Q reference to the ST reference.

- 5. When the configured size of a reference table is changed after the table is stored to flash memory, and the user attempts to read Initial/Forced Values from flash memory, the table will be filled with zeros.
- 5. Using an older revision non-intelligent analog module in an expansion rack causes a System Configuration Mismatch error to be logged. The faulted module must be replaced with a newer revision before it will be scanned. The allowed revisions are detailed under Compatibility, in the Product Information section, above.
- 7. Changing an IND or ISA PID function block integral rate parameter value from 1 (that is, from 0.001 repeats/sec.) to 0 or from 0 to 1 causes a step change in both the integral term and the control variable (CV) output. This result is expected. A zero integral rate value specifies that the integral term contribution to CV is zero, while a non-zero value specifies a non-zero contribution.
- 8. If the receiver in a local single rack is powered off while the CPU is powered on, erroneous 'Addition of rack' faults may be logged by the CPU. It is recommended that both the CPU and the receiver be powered by a single source.
- 9. Occasionally, a "Backplane Communication Fault" may be logged on an intelligent I/O module after power-cycling the main or expansion rack. This is a diagnostic fault that can be cleared.
- In very rare instances, when field power is lost on one module, non-intelligent modules in the same rack may also report faults.
- 11. In very rare instances, the CPU may not add a module being hot inserted. It will not generate an 'Addition of Module' fault, and the module will not be scanned. The situation can be corrected by extracting and re-inserting the module.
- 12. In very rare instances, a module being hot inserted may cause analog modules in the same rack to set outputs to zero. In addition, 'Loss of Module', 'System Configuration Mismatch', or field faults may be generated on other modules in the same rack. If the modules do not return to correct behavior momentarily, power cycling will restore full operation.

## Module Installation

This equipment may be mounted on a horizontal or vertical DIN rail. If mounted on a vertical DIN rail, the CPU module must be located at the bottom. The CPU and connecting carriers must be installed on the same section of 35mm x 7.5mm DIN rail, 1mm thick. Steel DIN rail is recommended. The DIN rail must be electrically grounded to provide EMC protection. The rail must have a conductive (unpainted) corrosionresistant finish. DIN rails compliant with DIN EN50022 are preferred. For vibration resistance, the DIN rail should be installed on a panel using screws spaced approximately 15.24cm (6 inches) apart.

Rated thermal specifications for the CPU module are based on a clearance of 2" above and below the equipment and 1" to the left of the CPU module.

- 1. Allow sufficient finger clearance for opening CPU door.
- 2. Allow adequate clearance for serial port and Ethernet cables.
- 3. Allow adequate space for power wiring.

The CPU with power supply attached fits into a 70mm deep enclosure.

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### Installation in Hazardous Locations

- EQUIPMENT LABELED WITH REFERENCE TO CLASS I, GROUPS A, B, C & D, DIV. 2 HAZARDOUS LOCATIONS IS SUITABLE FOR USE IN CLASS I, DIVISION 2, GROUPS A, B, C, D OR NON-HAZARDOUS LOCATIONS ONLY
  - WARNING EXPLOSION HAZARD SUBSTITUTION OF COMPONENTS MAY IMPAIR SUITABILITY FOR CLASS I, DIVISION 2;
  - WARNING EXPLOSION HAZARD WHEN IN HAZARDOUS LOCATIONS, TURN OFF POWER BEFORE REPLACING OR WIRING MODULES; AND
  - WARNING EXPLOSION HAZARD DO NOT DISCONNECT EQUIPMENT UNLESS POWER HAS BEEN SWITCHED OFF OR THE AREA IS KNOWN TO BE NONHAZARDOUS.

## Installing the CPU on the DIN Rail

The CPU snaps easily onto the DIN rail. No tools are required for mounting or grounding to the DIN rail.



Before joining module carriers to the CPU, remove the connector cover on the right-hand side of the CPU. Do not discard this cover, you will need to install it on the last carrier, to protect the connector pins from contamination and damage during use.

#### Panel-Mounting

If excessive vibration is a factor the CPU should also be screwed down to the mounting panel.

Note 1. Tolerances are +/- 0.13mm (0.005in) non-cumulative.

Note 2. 1.1-1.4Nm (10-12 in/lbs) of torque should be applied to M3.5 (#6-32) steel screw threaded into material containing internal threads and having a minimum thickness of 2.4mm (0.093in).



## Removing the CPU from the DIN Rail

- 1. Turn off power to the power supply.
- 2. (If the CPU is attached to the panel with a screw) remove the power supply module. Remove the panel-mount screw.
- 3. Slide the CPU away from the other modules until the connector on the right side disengages from the next carrier.
- 4. With a small flathead screwdriver, pull the DIN rail latch outward while tilting the other end of the module down to disengage it from the DIN rail.

## Activating or Replacing the Backup Battery

The CPU is shipped with a battery already installed. The battery holder is located in the top side of the CPU module. Before the first use, activate the battery by pulling and removing the insulator tab.



To replace the battery, use a small screwdriver to gently pry open the battery holder. Replace battery only with\*ACC001 from your PLC supplier, or with Panasonic battery: BR2032. Use of another battery may present a risk of fire or explosion.

### Caution

#### Battery may explode if mistreated.

Do not recharge, disassemble, heat above 100°C (212 °F) or incinerate.

## Switching the PLC Operating Mode



The CPU Run/Stop mode switch is located behind the module door. This switch can be used to place the CPU in Stop or Run mode. By default. Run/Stop mode operation is enabled. The same switch can also be configured to prevent writing to program or configuration memory and forcing or overriding discrete data. It defaults to disabled memory protection.

If Run/Stop mode switch operation is enabled, the switch can be used to place the CPU in Run mode.

If the CPU has non-fatal faults and is not in Stop/Fault mode, placing the switch in Run position causes the CPU to go to Run mode. Faults are NOT cleared.

If the CPU has fatal faults and is in Stop/Fault mode, placing the switch in Run position causes the Run LED to blink for 5 seconds. While the Run LED is blinking, the CPU switch can be used to clear the fault table and put the CPU in Run mode. After the switch has been in Run position for at least ½ second, move it to Stop position for at least ½ second. Then move it back to Run position. The faults are cleared and the CPU goes to Run mode. The LED stops blinking and stays on. This can be repeated if necessary.

If the switch is not toggled, after 5 seconds the Run LED goes off and the CPU remains in Stop/Fault mode. Faults stay in the fault table.

## **Observing** the Module LEDs

| PWR 🔘    | The LEDs indicate the presence of power and show the                                                                                                                                                                   |
|----------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| OK 🔘     | operating mode and status of the CPU.                                                                                                                                                                                  |
| RUN 🔘    |                                                                                                                                                                                                                        |
| FAULT 🔘  |                                                                                                                                                                                                                        |
| FORCE 🔘  |                                                                                                                                                                                                                        |
| PORT 1 🔘 |                                                                                                                                                                                                                        |
| PORT 2 🔘 |                                                                                                                                                                                                                        |
| POWER    | ON when the CPU is receiving 5V power from the power supply. Does not indicate the status of the 3.3V power output.                                                                                                    |
| ок       | ON indicates the CPU has passed its powerup<br>diagnostics and is functioning properly. OFF indicates a<br>CPU problem. Fast blinking indicates the CPU is<br>running its powerup diagnostics. Slow blinking indicates |

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|            | blinking of this LED and the green Run LED indicates<br>the CPU is in boot mode and is waiting for a firmware<br>download through port 1.                                                                                                                                                           |
|------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| DUN        | Green when the CPU is in Run mode. Amber indicates<br>the CPU is in Stop/IO Scan mode. If this LED is OFF<br>but OK is ON, the CPU is in Stop/No IO Scan mode.                                                                                                                                      |
| KUN        | If RUN is flashing green and the Fault LED is ON, the Run/Stop switch was moved to Run position while a fatal fault existed.                                                                                                                                                                        |
| FAULT      | ON if the CPU is in Stop/Faulted mode because a fatal fault has occurred. To turn off the Fault LED, clear both the I/O Fault Table and the PLC Fault Table. If this LED is blinking and the OK LED is OFF, a fatal fault has occurred during self-diagnostics. Please contact PLC Product Support. |
| FORCE      | ON if an override is active on a bit reference.                                                                                                                                                                                                                                                     |
| PORT 1 & 2 | Blinking indicates activity on that port.                                                                                                                                                                                                                                                           |
|            |                                                                                                                                                                                                                                                                                                     |

## Using the CPU Serial Ports

The CPU's two serial ports are software-configurable for SNP slave, RTU slave, or Serial I/O operation. If a port is being used for RTU, it automatically switches to SNP slave mode if necessary. Both ports' default configuration is SNP slave mode. If configured for Serial I/O, a port automatically reverts to SNP slave when the CPU is in Stop mode.

Either port can be software-configured to set up communications between the CPU and various serial devices. An external device can obtain power from Port 2 if it requires 100mA or less at 5VDC.



Port 1 is an RS-232 port with a 9-pin female D-sub connector. It is used as the boot loader port for upgrading the CPU firmware. The pinout of port 1 allows a simple, straight-through cable to connect with a standard AT-style RS-232 port. Cable shielding attaches to the shell. Port 1 screw locks are threaded #4-40.

Port 2 is an RS-485 port with a 15-pin female D-sub connector. This can be attached directly to an RS-485 to RS-232 adapter (IC690ACC901). Port 2 can be use for program, configuration, and table updates with the EZ Program Store module. Port 2 screw locks are threaded (metric) M3x0.5).

| Pin | Assianments | for | Port  | - |
|-----|-------------|-----|-------|---|
|     | Assignments | 101 | 1 011 | 1 |

| Pin   | Signal | Direction | Function                                                                                 |
|-------|--------|-----------|------------------------------------------------------------------------------------------|
| 1     | n/c    |           |                                                                                          |
| 2     | TXD    | Output    | Transmit Data output                                                                     |
| 3     | RXD    | Input     | Receive Data input                                                                       |
| 4     | n/c    |           |                                                                                          |
| 5     | GND    |           | 0V/GND signal reference                                                                  |
| 6     | n/c    |           |                                                                                          |
| 7     | CTS    | Input     | Clear to Send input                                                                      |
| 8     | RTS    | Output    | Request to Send output                                                                   |
| 9     | n/c    |           |                                                                                          |
| Shell | SHLD   |           | Cable Shield wire connection / 100%<br>(Continuous) shielding cable shield<br>connection |

#### Cable Diagram for Attachment to a PC



| PC 9-Pin<br>Serial Port | CPU<br>Port 1 |
|-------------------------|---------------|
| 9-pin female            | 9-pin male    |
| (2) RXD                 | (2) TXD       |
| (3) TXD                 | (3) RXD       |
| (5) GND                 | (5) GND       |
| (7) RTS                 | (7) CTS       |
| (8) CTS                 | (8) RTS       |

The shield must attach to shell of connectors on both ends of the cable.

### Connector and Cable Specifications for Port 1

Vendor Part numbers below are provided for reference only. Any part that meets the same specification can be used.

| Cable:<br>Belden<br>9610 | Computer cable, overall braid over foil shield<br>5 conductor †<br>30 Volt / 80°C (176°F)<br>24 AWG tinned copper, 7x32 stranding                                                                                                                                                                                                                                                        |                              |                                        |                                        |
|--------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------|----------------------------------------|----------------------------------------|
| 9 Pin Male<br>Connector: | <u>Type:</u><br>Crimp                                                                                                                                                                                                                                                                                                                                                                    | Vendor:<br>ITT/Cannon<br>AMP | <u>Plug:</u><br>DEA9PK87F0<br>205204-1 | <u>Pin:</u><br>030-2487-017<br>66506-9 |
|                          | Solder ITT/Cannon<br>AMP                                                                                                                                                                                                                                                                                                                                                                 |                              | ZDE9P<br>747904-2                      |                                        |
| Connector<br>Shell:      | Kit* – ITT Cannon DE121073-54 [9-pin size backshell kit]:     Metal-Plated Plastic (Plastic with Nickel over Copper) †     Cable Grounding Clamp (included)     40° cable exit design to maintain low-profile installation     Plus – ITT Cannon 250-8501-010 [Extended Jackscrew]:     Threaded with #4-40 for secure attachment to port †     Order Qty 2 for each cable shell ordered |                              |                                        |                                        |

Critical Information - any other part selected should meet or exceed this criteria. Use of this kit maintains the 70mm installed depth.



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#### Pin Assignments for Port 2

| Pin     | Signal | Direction | Function                                                                                 |  |
|---------|--------|-----------|------------------------------------------------------------------------------------------|--|
| 1       | SHLD   |           | Cable Shield Drain wire connection                                                       |  |
| 2, 3, 4 | n/c    |           |                                                                                          |  |
| 5       | P5V    | Output    | +5.1VDC to power external level converters<br>(100mA max.)                               |  |
| 6       | RTSA   | Output    | Request to Send (A) output                                                               |  |
| 7       | GND    |           | 0V/GND reference signal                                                                  |  |
| 8       | CTSB'  | Input     | Clear to Send (B) input                                                                  |  |
| 9       | RT     |           | Resistor Termination (120 ohm) for RDA'                                                  |  |
| 10      | RDA'   | Input     | Receive Data (A) input                                                                   |  |
| 11      | RDB'   | Input     | Receive Data (B) input                                                                   |  |
| 12      | SDA    | Output    | Transmit Data (A) output                                                                 |  |
| 13      | SDB    | Output    | Transmit Data (B) output                                                                 |  |
| 14      | RTSB   | Output    | Request to Send (B) output                                                               |  |
| 15      | CTSA'  | Input     | Clear to Send (A) input                                                                  |  |
| Shell   | SHLD   |           | Cable Shield wire connection / 100%<br>(Continuous) shielding cable shield<br>connection |  |

#### Connector and Cable Specifications for Port 2

Vendor Part numbers below are provided for reference only. Any part that meets the same specification can be used.

| Cable:<br>Belden<br>8105  | Low Capacitance Computer cable, overall braid over foil<br>shield<br>5 Twisted-pairs †<br>Shield Drain Wire †<br>30 Volt / 80°C (176°F)<br>24 AWG tinned copper, 7x32 stranding<br>Velocity of Propagation = 78%<br>Nominal Impedance = 100Ω †                                                                                                                                       |  |  |                                                |
|---------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--|------------------------------------------------|
| 15 Pin Male<br>Connector: | Type:     Vendor:     Plug:     Pin:       Crimp     ITT/Cannon     DAA15PK87F0     030-24       AMP     205206-1     66506-       Solder     ITT/Cannon     ZDA15P                                                                                                                                                                                                                  |  |  | <u>Pin:</u><br>030-2487-017<br>66506-9<br><br> |
| Connector<br>Shell:       | Kit*– ITT Cannon DA121073-50 [15-pin size backshell kit]:<br>Metal-Plated Plastic (Plastic with Nickel over Copper) †<br>Cable Grounding Clamp (included)<br>40° cable exit design to maintain low-profile installation<br>Plus – ITT Cannon 250-8501-009 [Extended Jackscrew]:<br>Threaded with (metric) M3x0.5 for secure attachment †<br>Order Qty 2 for each cable shell ordered |  |  |                                                |

Critical Information – any other part selected should meet or exceed this criteria.
\* Use of this kit maintains the 70mm installed depth.

#### Cable Lengths

Maximum cable lengths the total number of feet from the CPU to the last device attached to the cable are:

Port 1 (RS-232) = 15 m (50 ft) Port 2 (RS-485) = 1200 m (4000 ft)

#### Serial Port Baud Rates

|                     | Port 1                    | Port 2                    |
|---------------------|---------------------------|---------------------------|
| RTU protocol        | 1200, 2400, 4800, 9600,   | 1200, 2400, 4800, 9600,   |
|                     | 19.2K                     | 19.2K                     |
| Serial I/O protocol | 1200, 2400, 4800, 9600,   | 1200, 2400, 4800, 9600,   |
|                     | 19.2K                     | 19.2K                     |
| SNP protocol        | 4800, 9600, 19.2K, 38.4K* | 4800, 9600, 19.2K, 38.4K* |

\* Only available on one port at a time.

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